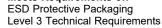
### STATSHIELD® METAL-OUT SERIES

# **Specifications: Standard Document**

ANSI/ESD S11.4

Meets Requirements of:

**ESD Protective Packaging** 





ANSI/ESD S541 (ANSI/ESD S20.20)

**Typical Values** 

Test Procedures/Method

ANSI/ESD STM11.11

MIL-STD-3010, 1003

MIL-STD-3010, 2065

Surface Resistance: Outer Surface  $1 \times 10^4$  to  $< 1 \times 10^8$  ohms Inner Surface  $1 \times 10^4 \text{ to} < 1 \times 10^{11} \text{ ohms}$ Discharge Shielding <20 nJ Charge Generation Teflon: -0.03 nC/sq. in.

ANSI/ESD STM11.11 ANSI/ESD STM11.31, EIA 541 Modified Incline Plane

Quartz: +0.10 nC/sq. in. Modified Incline Plane Capacitance Probe (to dissipate 1 KV) <30 volts

ANSI/EIA-541/Appendix E, 1 kV Discharge

**Physical Properties:** 

Film Thickness Nominal 0.003" (0.0762mm) ±10%

Width (Inside Dimensions) Nominal -0" / + 0.125" Length (Inside Dimensions) Nominal + 0 125" **Light Transmission** 40% (Tobias) Puncture Resistance >10 lbs Heat Seal >10 lbs/in. Non-corrosive Pass

375°F, 1/2 sec 60 psi MIL-STD-3010. M3005 FTIR

**ASTM D-1003** 

Silicone Not detected

IPC-TM-650 2.4.1 Pass

Date & Lot Code Printed for QC Traceablility

Soft Fold Bottom

Marking Adhesion

### ANSI/ESD S541 Section 6.2 Outside an EPA

"Transportation of sensitive products outside of an EPA shall require packaging that provides:

1. Low charge generation

2. Dissipative or conductive materials for intimate contact

3. A structure that provides electrostatic discharge shielding."

#### **RoHS, REACH and Conflict Minerals Statement**

See the Desco Industries RoHS, REACH, and Conflict Minerals Statement: Desco.com/pdf/REACHRoHSConflictMinerals-Desco Bags.pdf

See the Desco Limited Warranty:

Desco.DescoIndustries.com/Limited-Warranty.aspx

Statshield<sup>®</sup> and Statfree<sup>®</sup> are Registered Trademarks of Desco Industries Inc.

For product listing, Click **HERE** See Bag Selection Chart Click HERE



Made in the United States of America

Desco's bags are recyclable Specifications and procedures subject to change without notice.

## STATSHIELD® BAG, SHIELDING, METAL-OUT CONSTRUCTION, ZIPPER, 0.003" (0.0762mm)

ESCO

Statshield® bags are packaged 100 per package in an oversized shielding bag.

Mixed Unsortable Plastic Scrap Mixed unsortable plastic scrap shall contain assorted plastics of multiple grades that are co-extruded, bonded or laminated

together which are unsortable into individual grades

DESCO WEST: 3651 WALNUT AVE., CHINO, CA 91710 WEB SITE: Desco.com

PHONE (909) 627-8178

DESCO EAST: ONE COLGATE WAY, CANTON, MA 02021-1407

PHONE (781) 821-8370

**DRAWING** NUMBER 13205

DATE: April 2018

Low Charging Clear Zipper

Opening

Lenath

(inches)

Weld Seal

STATSHIFI D Static Shielding Bad

(inches)

Side Weld Seals 3/8 in. (±0.10)

Lip 1 in. (±0.125)

Shielding Layer

Polyester Layer Low Charging Static

Low Charging Static

Dissipative Proprietary

Dissipative Proprietary Inner Polyethylene Layer

See Shielding Bag Storage at TB-7057.

High Performance Static Dissipative Abrasion Resistant Coating